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# **INSTALL MANUAL**

This manual covers the replacement and installation of a circuit board in the Super Vac battery-powered Brake Cooler. Please consult your circuit board kit for parts.



For additional instruction, view installation video at <u>bit.ly/ReplaceBrakeCoolerCircuitBoard</u>

# PARTS AND TOOLS



### CIRCUIT BOARD REPLACEMENT

**STEP 1:** Remove shroud and electrical box from frame.

STEP 2:



Remove (4) bolts.



Remove electrical box from brake cooling fan frame by removing bolt.



Remove electrical box top cover using a Phillips-head screwdriver.

3

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# STEP 3:

Remove both side panels using a Phillips-head drill bit. (4) Screws inside each panel.







Remove top (2) corner screws using Phillips-head drill bit.

Remove (2) bottom, upper screws using a Phillips-head drill bit.



# **STEP 4:** Disconnect all wires and connectors on circuit board:



Lift out circuit board panel.



Remove Circuit board connectors using needle nose pliers.



Remove circuit board panel and flip upside down for a more stable work area.



Loosen circuit wire screws using a flat head drill bit, pull out wires from bottom slots.



Circuits to remove.



# **STEP 5:** Replace circuit board:



Remove each corner fastener (4) on circuit board using a 1/4 hex head drill bit.



Lift out circuit board.

6





Potentiometer and power wires remain attached to panel.

**STEP 6:** Apply new circuit board.



Align with corner fasteners.



Re-apply corner fasteners (4) using a 1/4 hex head drill bit. (Apply on end of drill bit first.)

### CIRCUIT BOARD REPLACEMENT

# **STEP 7:** Re-insert wires into circuit panel.



Twist wire ends, then insert through bottom opening of corresponding color-label. **NOTE!** White wire with red stripe = BLK.



Tighten wire screw using a flat-head drill bit.





Flip board right side up, re-insert battery wire connectors, be sure to snap tight. (#1 Black to B1-BLK, #2 Red to BAT1 )



Re-insert circuit board panel into electrical box base. Align with top screws.







Re-insert motor wire connectors. Snap tight. **NOTE!** Labels are different than some wire colors.

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**STEP 8:** Re-apply side panels.



Re-apply side panels using a Phillips-head drill bit. (4) screws inside each panel.

**STEP 9:** Close up electrical box.





Re-insert bottom (2) screws using a Phillips-head drill bit.



Re-apply top cover using a Phillips-head screw driver to avoid over-tightening.



Re-apply side panels using a Phillips-head drill bit. (4) screws inside each panel.

**STEP 10:** Re-attach electrical box to brake

using a Phillips-head drill bit.



Attach electrical box to brake cooling fan frame using a ratcheting screwdriver or drill bit.



Re-attach shroud to electrical box with (4) bolts using a ratcheting screwdriver or drill bit.



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