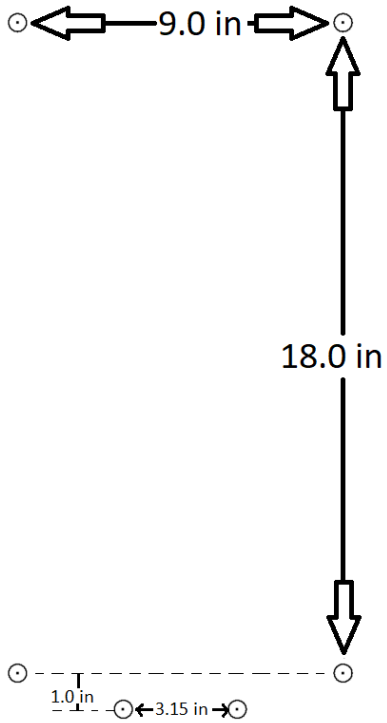

To secure the Truck Mount to your compartment

1. Remove the (6) 10-24 nuts and bolts on the bottom portion of the Truck Mount
2. Use the Truck Mount as a template to mark the desired location of the (6) holes that need to be drilled. See drawing to the right for exact measurements
3. After marking the locations of the (6) securing holes, use a center punch and drill a pilot hole
4. The final drill diameter should be approximately 0.150" by using a #25 drill bit
5. Tap the (6) securing holes using a 10-24 tap
6. Secure the Truck Mount to the bottom of the compartment using the 10-24 bolts supplied

If you are installing this Truck Mount in a compartment without a back, such as a slide-out, then you will not need to use the screws intended for the back portion of the mount.
Your V18-BD Truck Mount is secured and ready for use!

If you are installing this Truck Mount directly to the rear of a compartment, then you will need to follow the additional instructions below.

7. Once the (6) bolts are in place on the bottom of the Truck Mount, you may mark the (2) hole locations on the back portion of the Truck Mount
8. Once these are marked, you may remove the (6) bolts from the bottom portion of the Truck Mount and remove the Truck Mount from the compartment
9. Now use a center punch and drill a pilot hole for the back (2) securing locations
10. Final drill diameter should be approximately 0.150" by using a #25 drill bit
11. Tap the (2) securing holes using a 10-24 tap
12. Secure the Truck Mount to the bottom and back side using the (8) 10-24 bolts supplied

Mounting V18-BD: This V18-BD Truck Mount is meant for use with the wheels and batteries facing out towards the user. Push the upright tubes into the snap holders and wrap the strap around the horizontal bar and back onto itself.

Removing V18-BD: Rip the strap upwards to separate Velcro. Then pull firmly backwards to remove from snap holders.